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PARTS LIST								
ITEM	QTY	DESCRIPTION						
(1)	1	AIMPOINT ACRO PLATE						
(2)	2	#10-24, ⅓ SCREW						

Tools Needed

- Torque wrench
- $\frac{3}{32}$ Hex bit for torque wrench
- T10 Torx bit for torque wrench
- T15 Torx bit for torque wrench

1. Install Adapter Plate

a. Affix adapter plate (1) to Badger Ordnance ARC using screws (2). Torque to 35 in-lbs.

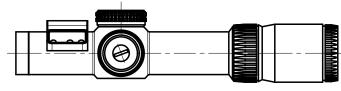
2. Install Aimpoint ACRO Sight

- a. With the ACRO recoil stop positioned in the recess, push the sight forward and tighten the locking bar screw.
- b. Tighten the locking bar screw until light resistance is encountered.

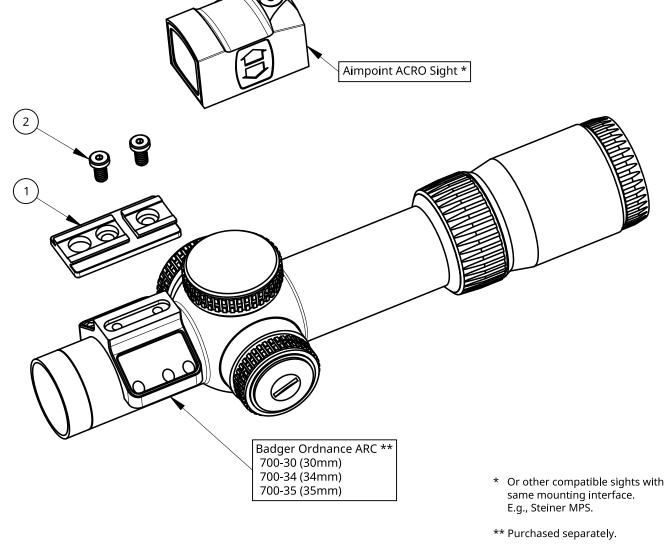
 Proceed with another $\frac{1}{4}$ $\frac{1}{2}$ turn until fully tightened (torque to <=26 in-lbs).
- c. Retighten the locking bar screw after initial firing to ensure sight is securely fastened.











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DRAWN	CFC	КС	ENG	03/20/2022	KOENG PN 01-007							
CHECKED	CFC				TITLE							
APPROVED CFC				Aimpoint ACRO Adapter								
					for Badger Ordnance C1 Mount							
MATERIAL 6061-T			FINISH Mil. Spec		A	DWG NO.		2022	0320			REV. 01
		۱	Type 3 An	odized	SCALE 1:	1.5	WEIGHT	12g / .45o	Z	SHEET	1 of 1	

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