	PARTS LIST		This document fits an 8.5 x 11 Document directory: https://kc
QTY	DESCRIPTION		Document d
1	AIMPOINT ACRO PLATE PN 01-008		
	#8-4025 SCRFW		Aimpoint ACRO Sight *

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В

Tools Needed

ITEM

(1)

(2)

• Torque driver / wrench (e.g., 5 - 25 in-lbs).

#8-40, .25 SCREW

- T10 Torx bit for installing Aimpoint ACRO.
- T15 Torx bit for installing the adapter plate.

1. Install Adapter Plate

- a. Affix adapter plate (1) to Leupold ring top in the desired position. The plate can be installed on either side at 45° angle or directly on top. The plate features multiple holes, so it can be placed farther forward or back.
- b. Once the desired position is determined, insert screws (2). Torque to 25 in-lbs.

2. Install Aimpoint ACRO Sight

- a. With the ACRO recoil stop positioned in the recess, push the sight forward and tighten the locking bar screw.
- b. Tighten the locking bar screw until light resistance is encountered. Proceed with another $\frac{1}{4} - \frac{1}{2}$ turn until fully

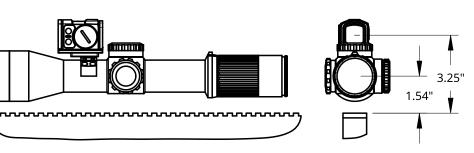
tightened (torque to <=26 in-lbs).

c. Retighten the locking bar screw after initial firing to ensure sight is securely fastened.

AR15 / M4 HEIGHT OVER BORES

w/ 1.54" SCOPE MOUNT MK6 3-18X: 2.74"

ACR0: 4.45"



MILLIA Leupold Ring Top Mount Kit ** 175541 (1inch) 175550 (30mm) 175554 (34mm) 175558 (35mm) * Or other compatible sights with same mounting interface. E.g., Steiner MPS. ** Purchased separately.

REPLACEMENT / OPTIONAL PARTS

ACRO LEUPOLD ADAPTER PN 01-008

ADAPTER MOUNT SCREWS PN 10-006



	NAME		DATE	KOENG S							
DRAWN	KOE	NG.CO	09/16/2024								
CHECKED				TITLE							
APPROVED				ACRO LEUPOLD ADAPTER							
				PN 01-008							
				SIZE DWG NO. R					REV.		
MATERIAL	FINISH Mil. Spec			A	20240920					02	
6061-T6)	Type 3 Ar		SCALE 1:1	.5	WEIGHT	16.16g / .5	7oz	SHEET	1 of 1	